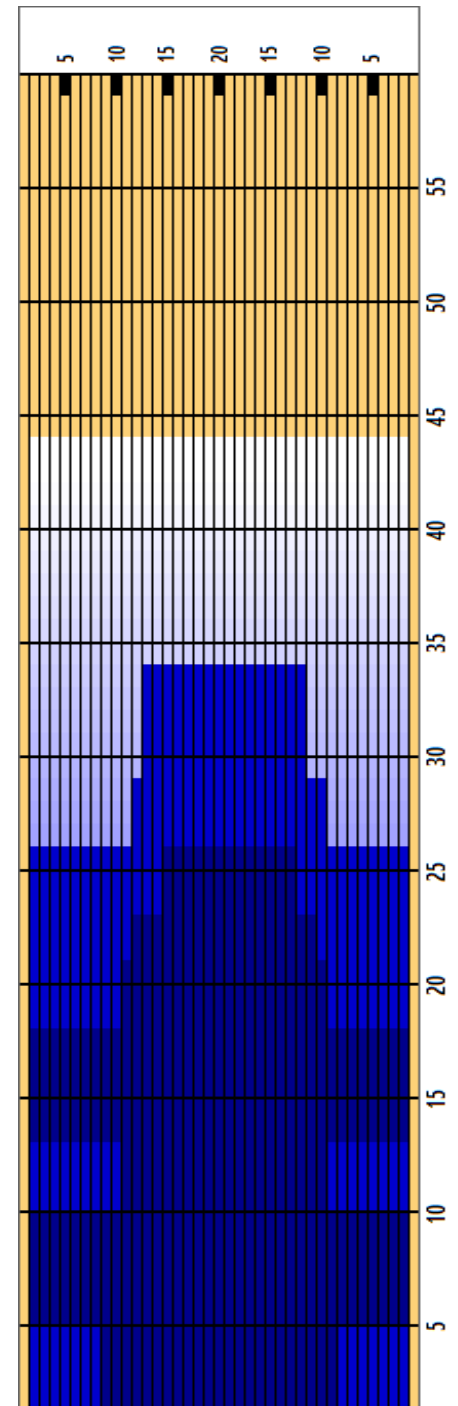


Oil Pattern Distance	44	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	16.95 mL	Reverse Oil Total	14.55 mL	Volume Oil Total	31.5 mL
Tank Configuration	A Only	Tank A Conditioner	CURVE	Tank B Conditioner	CURVE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	3700
2	9L	9R	2	14	3	A	46	1.9	5.8	3.9	2300
3	2L	2R	2	18	3	A	74	5.8	10.9	5.1	3700
4	11L	10R	1	18	3	A	20	10.9	13.4	2.5	1000
5	2L	2R	2	18	3	A	74	13.4	18.5	5.1	3700
6	11L	10R	1	18	3	A	20	18.5	21.0	2.5	1000
7	12L	11R	1	18	3	A	18	21.0	23.5	2.5	900
8	15L	13R	1	18	3	A	13	23.5	26.0	2.5	650
9	2L	2R	0	18	3	A	0	26.0	36.0	10.0	0
10	2L	2R	0	22	3	A	0	36.0	40.0	4.0	0
11	2L	2R	0	30	3	A	0	40.0	44.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	44.0	34.0	-10.0	0
2	13L	12R	2	18	3	A	32	34.0	28.9	-5.1	1600
3	12L	10R	1	18	3	A	19	28.9	26.4	-2.5	950
4	2L	2R	1	18	3	A	37	26.4	23.9	-2.5	1850
5	11L	10R	1	18	3	A	20	23.9	21.4	-2.5	1000
6	2L	2R	1	18	3	A	37	21.4	18.9	-2.5	1850
7	10L	9R	1	18	3	A	22	18.9	16.4	-2.5	1100
8	8L	8R	2	14	3	A	50	16.4	12.5	-3.9	2500
9	2L	2R	2	14	3	A	74	12.5	8.6	-3.9	3700
10	2L	2R	0	14	3	A	0	8.6	0.0	-8.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.3	1.46	1.02	1	1.31	2.3

