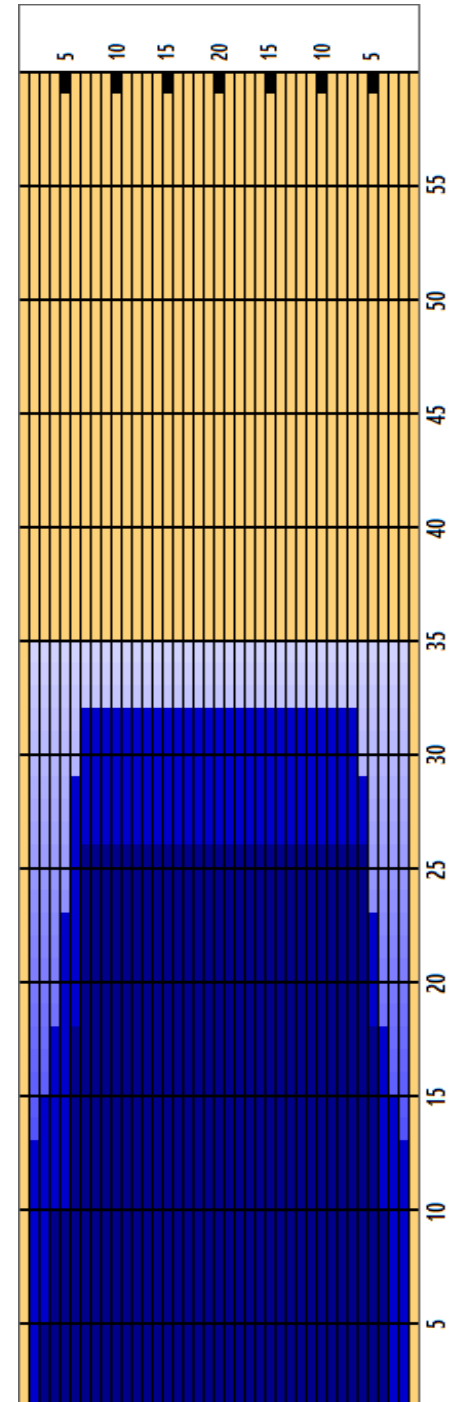


Oil Pattern Distance	35	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	19.1 mL	Reverse Oil Total	14.45 mL	Volume Oil Total	33.55 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	3700
2	3L	4R	2	14	3	A	68	1.9	5.8	3.9	3400
3	4L	4R	2	18	3	A	66	5.8	10.9	5.1	3300
4	6L	5R	3	18	3	A	90	10.9	18.5	7.6	4500
5	7L	6R	3	18	3	A	84	18.5	26.1	7.6	4200
6	2L	2R	0	18	3	A	0	26.1	30.0	3.9	0
7	2L	2R	0	22	3	A	0	30.0	35.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	35.0	32.0	-3.0	0
2	7L	7R	1	22	3	A	27	32.0	28.9	-3.1	1350
3	6L	6R	2	22	3	A	58	28.9	22.7	-6.2	2900
4	5L	5R	2	18	3	A	62	22.7	17.6	-5.1	3100
5	4L	4R	1	18	3	A	33	17.6	15.1	-2.5	1650
6	3L	3R	1	18	3	A	35	15.1	12.6	-2.5	1750
7	2L	2R	2	14	3	A	74	12.6	8.7	-3.9	3700
8	2L	2R	0	14	3	A	0	8.7	0.0	-8.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.57	1	1	1	1	1.48

