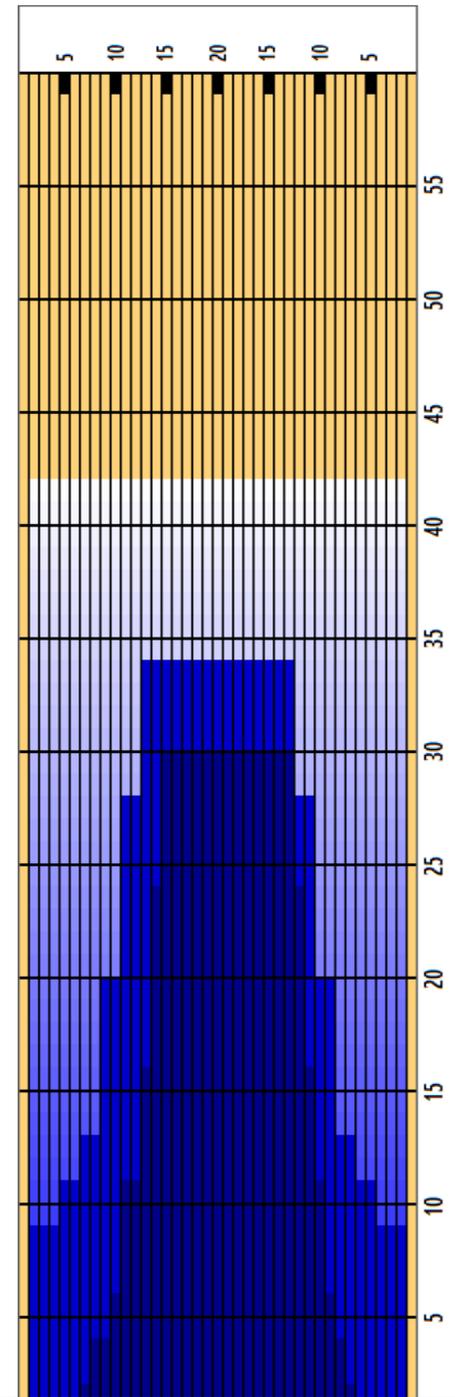


Oil Pattern Distance	42	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	14.65 mL	Reverse Oil Total	12.55 mL	Volume Oil Total	27.2 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	3	A	74	0.0	1.4	1.4	3700
2	7L	7R	1	10	3	A	27	1.4	2.8	1.4	1350
3	8L	8R	1	14	3	A	25	2.8	4.7	1.9	1250
4	10L	9R	1	14	3	A	22	4.7	6.6	1.9	1100
5	11L	10R	2	18	3	A	40	6.6	11.7	5.1	2000
6	13L	11R	2	18	3	A	34	11.7	16.8	5.1	1700
7	14L	12R	3	18	3	A	45	16.8	24.4	7.6	2250
8	15L	13R	2	22	3	A	26	24.4	30.6	6.2	1300
9	2L	2R	0	22	3	A	0	30.6	36.0	5.4	0
10	2L	2R	0	30	3	A	0	36.0	42.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	42.0	34.0	-8.0	0
2	13L	13R	2	22	3	A	30	34.0	27.8	-6.2	1500
3	11L	11R	3	18	3	A	57	27.8	20.2	-7.6	2850
4	9L	9R	3	18	3	A	69	20.2	12.6	-7.6	3450
5	7L	7R	1	14	3	A	27	12.6	10.7	-1.9	1350
6	5L	5R	1	14	3	A	31	10.7	8.8	-1.9	1550
7	2L	2R	1	14	3	A	37	8.8	6.9	-1.9	1850
8	2L	2R	0	14	3	A	0	6.9	0.0	-6.9	0



Cleaner Ratio Main Mix: 5:1 Forward
 Cleaner Ratio Back End Mix: 5:1 Reverse
 Cleaner Ratio Back End Distance: 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.25	2.08	1.06	1	1.79	6.25

