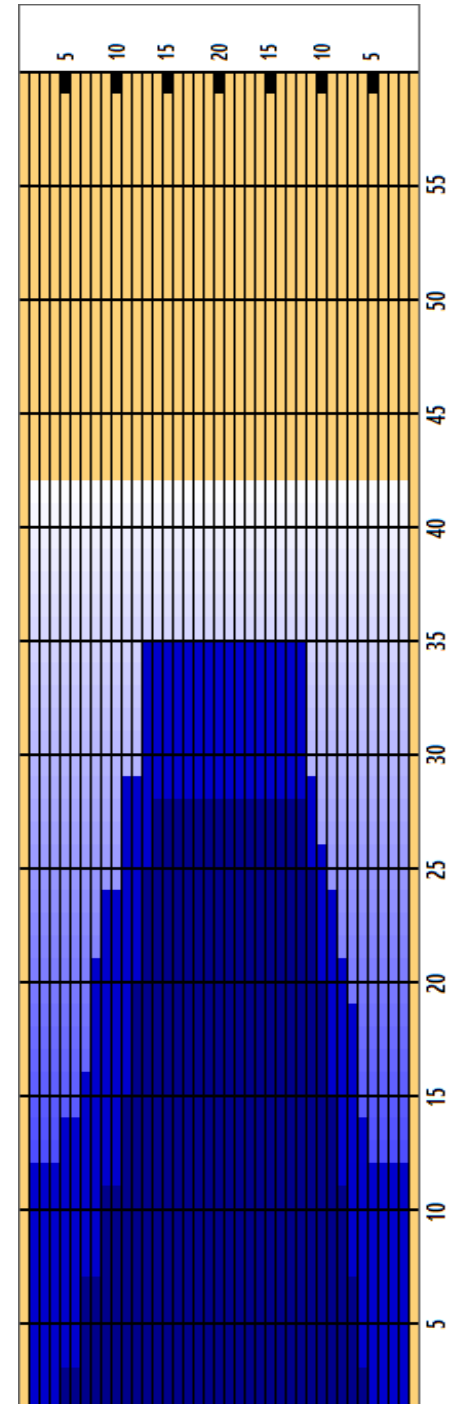


Oil Pattern Distance	42	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	16.75 mL	Reverse Oil Total	11.95 mL	Volume Oil Total	28.7 mL
Tank Configuration	A Only	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	3700
2	5L	6R	1	14	3	A	30	1.9	3.8	1.9	1500
3	7L	7R	2	14	3	A	54	3.8	7.7	3.9	2700
4	9L	8R	2	14	3	A	48	7.7	11.6	3.9	2400
5	11L	9R	2	14	3	A	42	11.6	15.5	3.9	2100
6	12L	10R	2	18	3	A	38	15.5	20.6	5.1	1900
7	13L	11R	2	18	3	A	34	20.6	25.7	5.1	1700
8	14L	12R	1	18	3	A	15	25.7	28.2	2.5	750
9	2L	2R	0	18	3	A	0	28.2	34.0	5.8	0
10	2L	2R	0	22	3	A	0	34.0	42.0	8.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	42.0	35.0	-7.0	0
2	13L	12R	2	22	3	A	32	35.0	28.8	-6.2	1600
3	11L	11R	1	18	3	A	19	28.8	26.3	-2.5	950
4	11L	10R	1	18	3	A	20	26.3	23.8	-2.5	1000
5	9L	9R	1	18	3	A	23	23.8	21.3	-2.5	1150
6	8L	8R	1	18	3	A	25	21.3	18.8	-2.5	1250
7	8L	7R	1	18	3	A	26	18.8	16.3	-2.5	1300
8	7L	7R	1	18	4	A	27	16.3	13.8	-2.5	1350
9	5L	6R	1	14	3	A	30	13.8	11.9	-1.9	1500
10	2L	2R	1	14	4	A	37	11.9	10.0	-1.9	1850
11	2L	2R	0	14	4	A	0	10.0	0.0	-10.0	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.67	1.01	1	1.33	5.22

