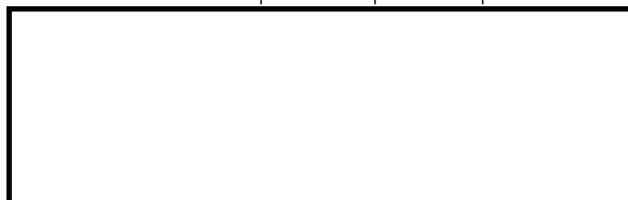


Oil Pattern Distance	38	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	17.75 mL	Reverse Oil Total	11.85 mL	Volume Oil Total	29.6 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	2L	3R	1	18	3	A	36	3.9	6.4	2.5	1800
3	2L	4R	1	18	3	A	35	6.4	8.9	2.5	1750
4	4L	5R	1	18	3	A	32	8.9	11.4	2.5	1600
5	5L	6R	1	18	3	A	30	11.4	13.9	2.5	1500
6	7L	7R	1	18	3	A	27	13.9	16.4	2.5	1350
7	8L	8R	1	18	3	A	25	16.4	18.9	2.5	1250
8	10L	9R	1	18	3	A	22	18.9	21.4	2.5	1100
9	11L	10R	1	18	3	A	20	21.4	23.9	2.5	1000
10	13L	11R	1	18	3	A	17	23.9	26.4	2.5	850
11	2L	2R	0	18	3	A	0	26.4	33.0	6.6	0
12	2L	2R	0	22	3	A	0	33.0	38.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	38.0	32.0	-6.0	0
2	12L	10R	1	22	3	A	19	32.0	28.9	-3.1	950
3	11L	9R	1	18	3	A	21	28.9	26.4	-2.5	1050
4	9L	8R	2	18	3	A	48	26.4	21.3	-5.1	2400
5	8L	7R	2	18	3	A	52	21.3	16.2	-5.1	2600
6	6L	6R	1	18	3	A	29	16.2	13.7	-2.5	1450
7	5L	5R	1	14	3	A	31	13.7	11.8	-1.9	1550
8	2L	2R	1	14	3	A	37	11.8	9.9	-1.9	1850
9	2L	2R	0	14	3	A	0	9.9	0.0	-9.9	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.44	1.22	1	1	1.09	2.5

