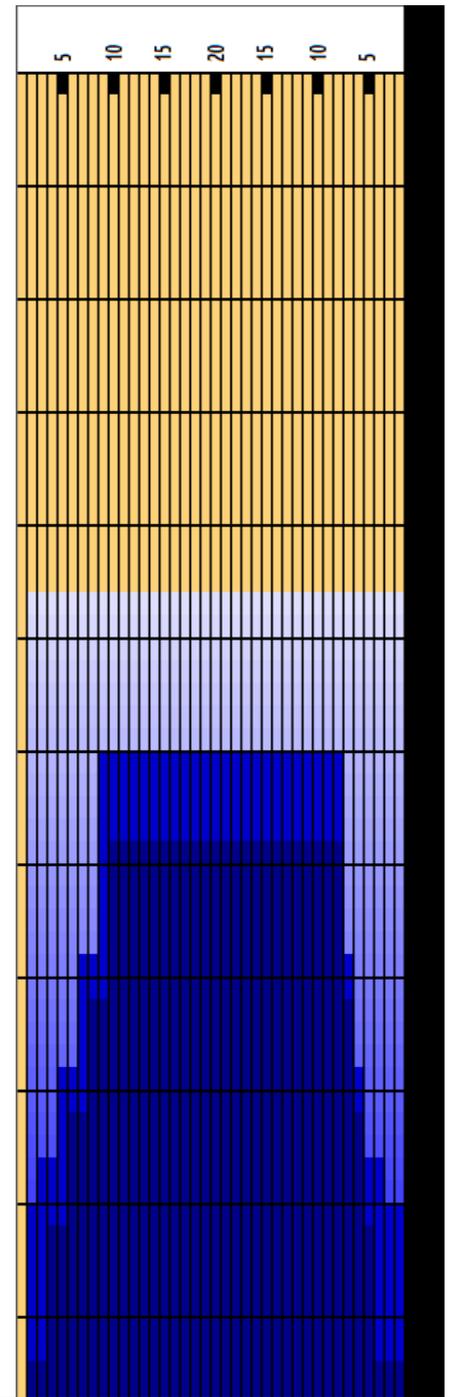


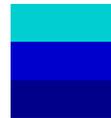
Oil Pattern Distance	37	Reverse Brush Drop	31	Oil Per Board	50 ul
Forward Oil Total	17.7 mL	Reverse Oil Total	14.7 mL	Volume Oil Total	32.4 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	4L	5R	2	18	3	A	64	3.9	9.0	5.1	3200
3	6L	6R	2	18	3	A	58	9.0	14.1	5.1	2900
4	8L	7R	2	18	3	A	52	14.1	19.2	5.1	2600
5	10L	8R	3	18	3	A	69	19.2	26.8	7.6	3450
6	2L	2R	0	22	3	A	0	26.8	30.0	3.2	0
7	2L	2R	0	26	3	A	0	30.0	37.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	37.0	30.0	-7.0	0
2	9L	8R	3	22	3	A	72	30.0	20.7	-9.3	3600
3	7L	7R	2	18	3	A	54	20.7	15.6	-5.1	2700
4	5L	6R	2	14	3	A	60	15.6	11.7	-3.9	3000
5	3L	4R	1	14	3	A	34	11.7	9.8	-1.9	1700
6	2L	2R	2	14	3	A	74	9.8	5.9	-3.9	3700
7	2L	2R	0	14	3	A	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.2	1.09	1	1	1	2.34

